



Figure 4:Exploded view of assembly

1	Gear box	6	Pan slide	11	Mixer flipper
2	Motor	7	Cooler pan body	12	Mixer
3	M6x20 bolt (x4)	8	M8x20 (x4)	13	Bush
4	M6x20 bolt (x4)	9	Pan shaft bearing	14	Mixer shaft
5	Reductor connection bushing	10	Pan shaft	15	Pan

2.3. Assembling the machine

Step 1 : Chaff collector part is connected to the machine.

Step 2 : The top cover is assembled carefully.

Step 3 : A pipe outlet from the upper fan is connected to the chaff collector. From the top of the chaff collector to another ventilation pipe extends which is connected to the shaft at a point below the lower fan outlet. The space between two pipes must be at least 50 cm.

Step 4 : While making the gas connection please obey the instructions given in the manual of ECOFLAM Brulor. Pressure and equipment inquiry determined in the manual.

Step 5 : Machine runs with 4 motors which are powered by a line with 25 ampere fuse, so power connection must be done directly from 25 A.

Step 6 : Switch on the main power. (emergency stop buttons must be active otherwise machine can not operate. Please turn on button clockwise to activate the emergency buttons.