

Figure 7: Control cycle of the system

3. Operating the machine

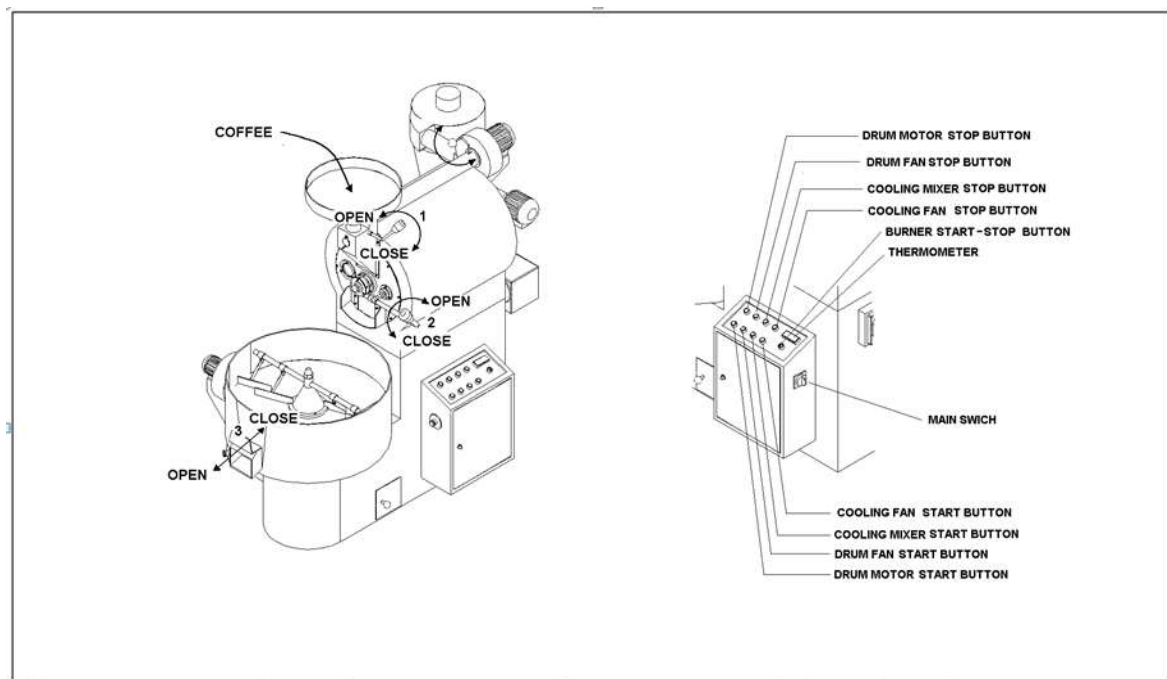


Figure 8: Operating the machine